



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D350-578-011
Job Sheet 171750



Part No: D350-578-011 **Job Qty:** 6 ea
Part Name: AS350/AS355 Bearpaws
Part Weight: 0 lbs **Status:** Scheduled **Priority:** Medium
Job Created: 2/8/18 **Job Tracking No:**
Due Date: 2/23/18 **Created By:** Michelle Gagnon-Donovan
Type: SOLD **Description:**
Note: DWG REV H SHEET 12 IPP Rev:A New Issue 07-01-02 JLM IPP Rev:B 08-01-09 Added Step 2 JLM Verified By:EC IPP Rev:C 08-10-15 New Manufacturing Method JLM Verified By:EC
Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Run hrs Hrs	Workcenter/Supplier	Lead Time	Sign-off
90	Start up Operation	6 Ea		2/23/18	0.00 0.00	Start Up Stores/Pkg-2	FEB 22 2018	
160	Packaging	6 pcs		2/23/18	0.00 0.00	Packaging1-3		
170	QC	6 pcs		2/23/18	0.00 0.00	QC4		
175	DC	6 pcs		2/23/18	0.00 0.00	DC		
180	Packaging	6 pcs		2/23/18	0.00 0.00	Packaging3-1		
190	QC21-FG	6 Ea		2/23/18	0.00 0.00	QC21		

Part Op 175 - Photocopy bluefile and create labels per PPP D350-578-011 CHG006
Descriptions: 180 - Identify and pack for shipping as per PPP D350-578-011

DAS
21
9-80

MAR 05 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-16A	Bolt	72 Ea (12 ea)	90-Start up Operation	
D2432	Bearpaw 19" X 24"	12 Ea (2 ea)	90-Start up Operation	
D2529	Washer	72 Ea (12 ea)	90-Start up Operation	
D3601-1	Radius Block	72 Ea (12 ea)	90-Start up Operation	
D4011-1	Clamp, Short	36 Ea (6 ea)	90-Start up Operation	
D4012-1	Cushion	36 Ea (6 ea)	90-Start up Operation	
MS21042L4	Nut	72 Ea (12 ea)	90-Start up Operation	
NAS1149D0463J	Washer	144 Ea (24 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN4-16A	72	245	0
	D2432	12	22	0
	D2529	72	3,202	0
	D3601-1	72	404	0
	D4011-1	36	155	0
	D4012-1	36	6	0
	MS21042L4	72	1,843	0
	NAS1149D0463J	144	3,164	0

150 Pack

001126

Part Specifications

Specifications could not be found.



Container No: S044698



Part: D350-578-011

Job No: 171750

Serial No/Batch: S044698

Revision: D350-578

Inspector:

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Date: 02/22/18



Dart Aerospace Ltd.
1270 Aberdeen St
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K6A 1K7
Canada

Master Unit 001126

Tel (613) 632-5200

Containers on Master Unit 001126				
Serial No	Part No	Customer Part No	Status	Quantity
S044680	AN4-16A	AN4-16A	Allocated	72
S031529	D2432	D2432	Allocated	12
S044679	D2529	D2529	Allocated	72
S044678	D3601-1	D3601-1	Allocated	72
S044677	D4012-1	D4012-1	Allocated	36
S044676	MS21042L4	MS21042L4	Allocated	72
S044675	NAS1149D0463J	NAS1149D0463J	Allocated	144

S039483 D4011-1 36x

Change Record

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Part Number: D350-578-011Description: BEARPAW[illegible]

5.0 PARTS LIST

5.1 D350-578-011/-013/-015/-017/-021 BEARPAW INSTALLATION

Qty -011	Qty -013	Qty -015	Qty -017	Qty -021	Qty -031	Part Number	Description
X						D350-578-011	BEARPAW INSTALLATION
	X					D350-578-013	BEARPAW INSTALLATION
		X				D350-578-015	BEARPAW INSTALLATION
			X			D350-578-017	BEARPAW INSTALLATION
				X		D350-578-021	BEARPAW INSTALLATION
					X	D350-578-031	WEARPLATE KIT
2						D2432F	Bearpaw
		2				D2432-3	Bearpaw
12	12	12	12	12		D2529	Washer
				2		D2672F	Bearpaw
12	12	12	12	12		D3601-1	Radius Block (Replaces D2274)
					2	D3859-041	Wearplate
6	6	6	6	6		D4011-1	Clamp (Replaces D2438)
6	6	6	6	6		D4012-1	Cushion (Replaces D2182B050)
	2					D4297-1	Bearpaw
			2			D4297-3	Bearpaw
12	12			12	12	AN4-16A	Bolt
		12	12		12	AN4-17A	Bolt
24	24	24	24	24	24	NAS1149D0463J	Washer
12	12	12	12	12	12	MS21042L4	Nut (or MS21042-4)

5.2 D350-578-111/-113/-115/-117/-121 BEARPAW INSTALLATION

Qty -111	Qty -113	Qty -115	Qty -117	Qty -121	Part Number	Description
X					D350-578-111	BEARPAW INSTALLATION
	X				D350-578-113	BEARPAW INSTALLATION
		X			D350-578-115	BEARPAW INSTALLATION
			X		D350-578-117	BEARPAW INSTALLATION
				X	D350-578-121	BEARPAW INSTALLATION
1					D350-578-011	Bearpaw Installation
	1				D350-578-013	Bearpaw Installation
		1			D350-578-015	Bearpaw Installation
			1		D350-578-017	Bearpaw Installation
				1	D350-578-021	Bearpaw Installation
1	1	1	1	1	D350-578-031	Wearplate Kit